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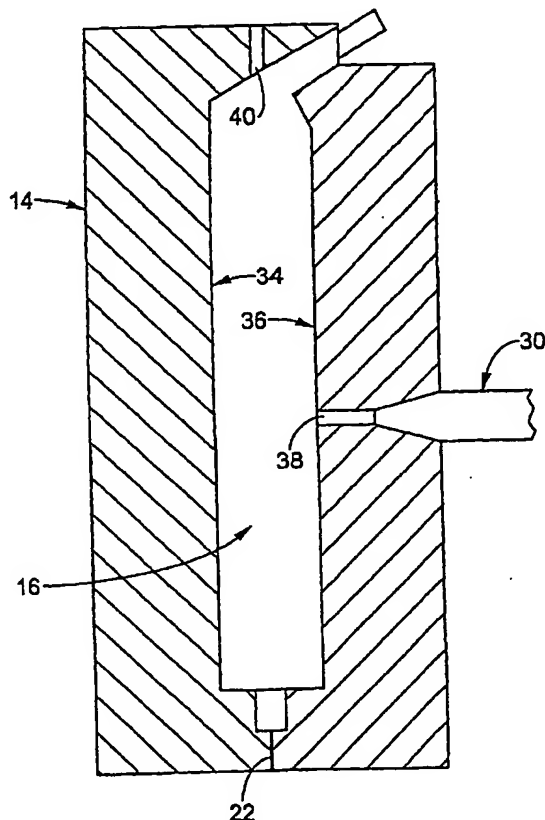
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(54) Title: DISPENSE AND CONTROL APPARATUS AND METHOD FOR COATING AN INJECTION MOLDED ARTICLE

(57) Abstract: A method of injection molding and in-mold coat-  
ing an article is provided. A molten resin is injected into a mold-  
ing cavity (16) until the molding cavity (16) is substantially filled.  
The injected molten resins is allowed to cool in the molding cav-  
ity (16) to form a molded article. A coating composition is in-  
jected into the molding cavity (16) and onto the molded article  
to in-mold coat the molded article when at least a surface to be  
coated of the molded article has reaches a modulus sufficient to  
support the coating composition.